

Work Order ID 124759

September-23-14 7:55:55 AM

124759

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Item ID: D4393-17 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Piano Hinge
 Start Date: 9/23/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 10/09/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 14-09-23 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4393	A ✓								

100 0.00
 100 2 FF DEC 03 2014
 Small Fab Memo 0.00
 Small Fab CRIMP AS PER DWG

110 0.00
 110 QC Memo 0.00
 Quality Control
 QC5- Inspect part completeness to step on W/O
 (2) 38 9-89 DAS 38 9-89
 DEC 03 2014

112 0.00
 112 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00
 Powdercoat M 129808.
 Powder Coating Memo
 START: 11:45.
 OVEN T: 320°
 FINISH: 12:15.
 2. 14-12-3. DAS 34 9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
113	QC3- Inspect Part Finish	0.00							DAS 38 9-89
113									
QC	Memo	0.00							

Quality Control

DEC 03 2014

120	Identify as per dwg & Stock Location: <u>CA2</u>	0.00							DAS 27 8-89
120									
Packaging	Memo	0.00							
Packaging									

130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

14-12-04

Picklist Print

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Parent Item: D4393-17

D4393-17

Parent Item Name: Piano Hinge

Start Date: 9/23/14

Required Date: 10/09/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-04-24 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257P5-7200		Purchased			No		f	0.0000		2			
MS20257P5-7200									**	2	FF	DEC 03 2014	
Piano Hinge													

M 130822